



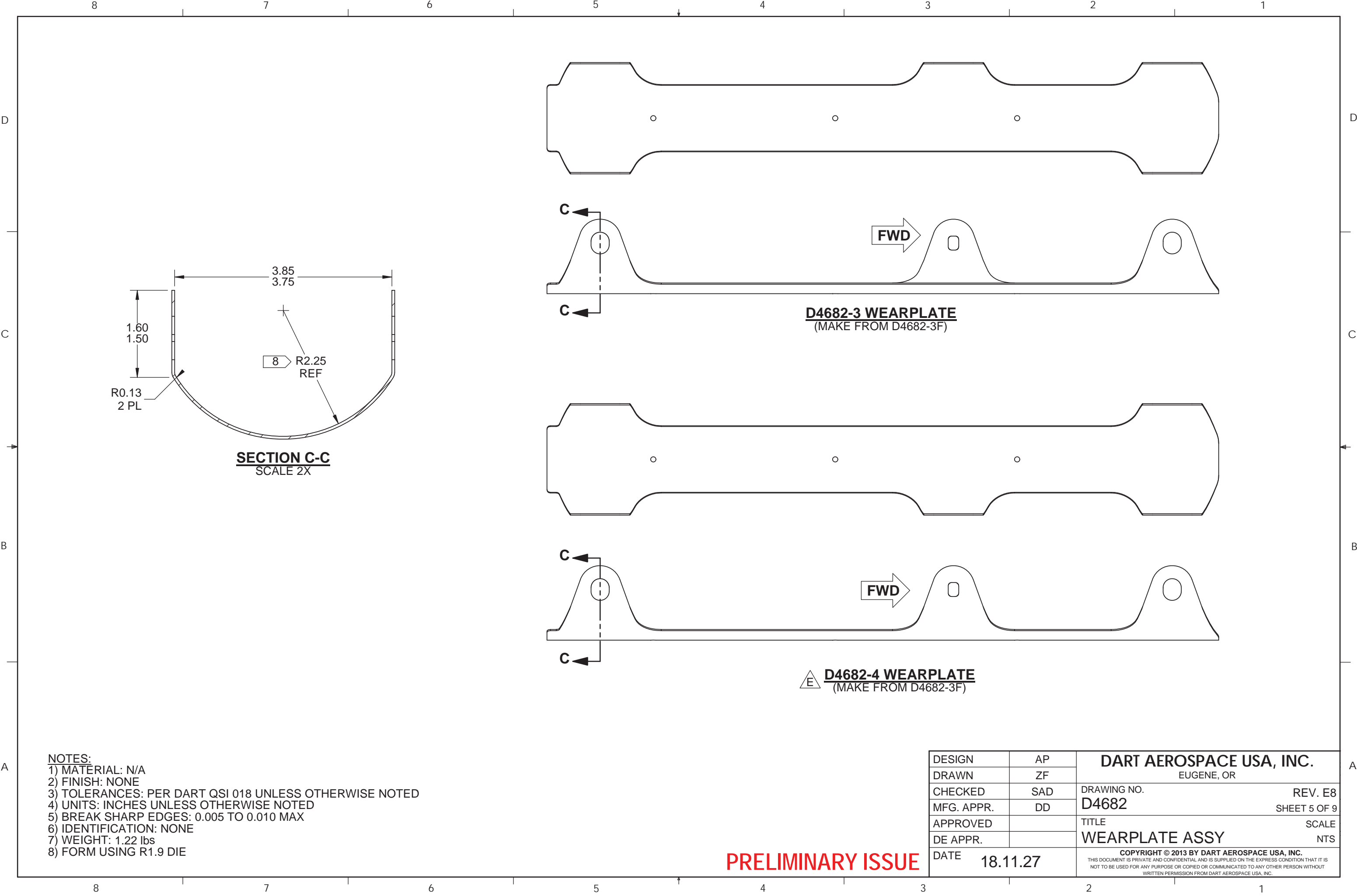
DETAIL B
SCALE 3X
4 PL



D4682-1F FLAT PATTERN

PRELIMINARY ISSUE

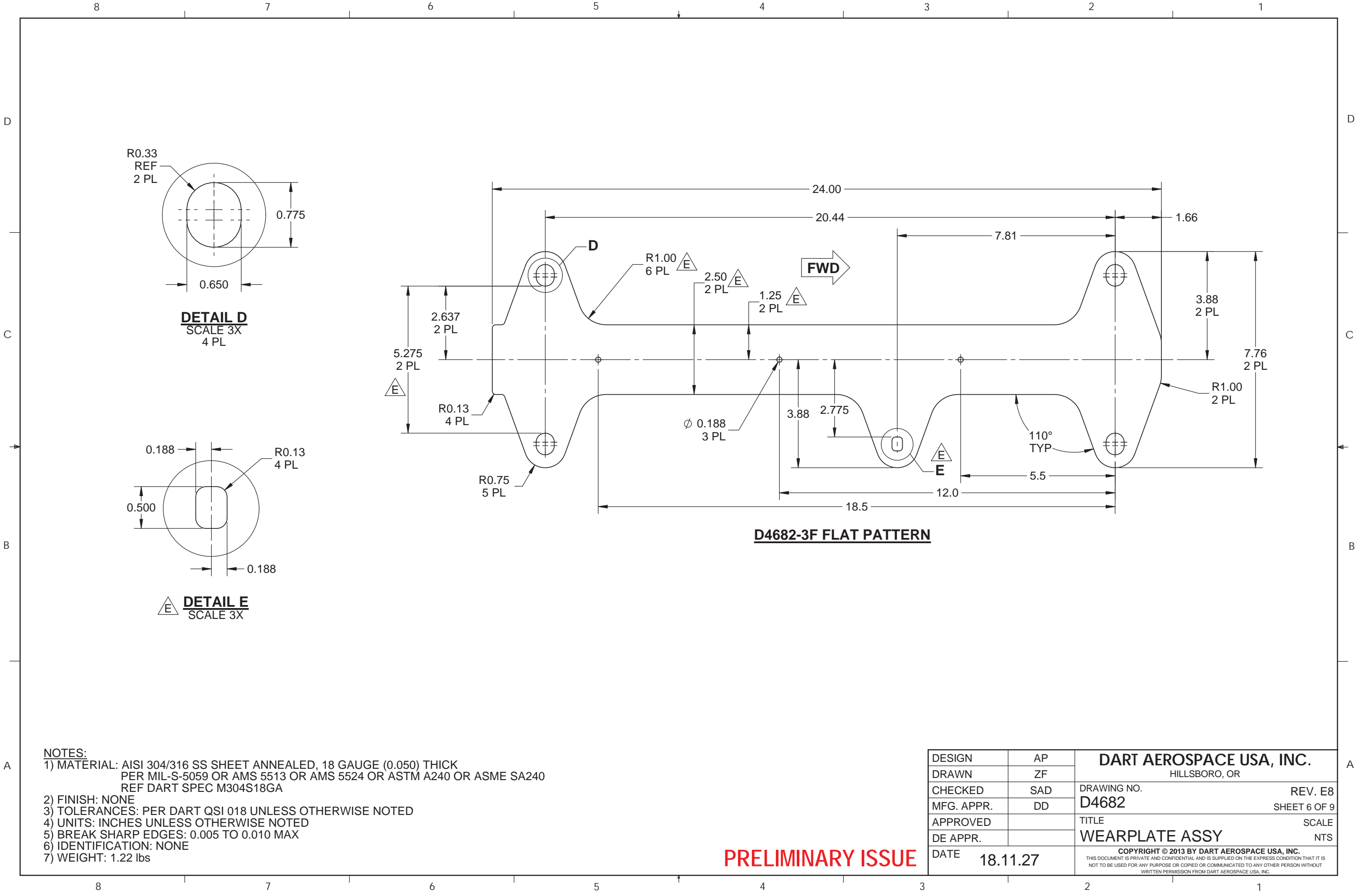
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NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.22 lbs
8) FORM USING R1.9 DIE

PRELIMINARY ISSUE

DESIGN	AP	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	ZF		
CHECKED	SAD	DRAWING NO. D4682	REV. E8
MFG. APPR.	DD		SHEET 5 OF 9
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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NOTES:
1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DART SPEC M304S18GA
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 1.22 lbs

DESIGN	AP	DART AEROSPACE USA, INC. HILLSBORO, OR	
DRAWN	ZF		
CHECKED	SAD	DRAWING NO. D4682	REV. E8
MFG. APPR.	DD		SHEET 6 OF 9
APPROVED		TITLE	SCALE
DE APPR.		WEARPLATE ASSY	NTS
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